



Introduction of Major Activities in NSTC of INER

Presented to Honorable Guesses

USNRC Director of NRR, Mr. J. Dyer

Deputy Director of RES, Mr. J. Wiggins

**Institute of Nuclear Energy Research (INER)
February, 2006**



contents

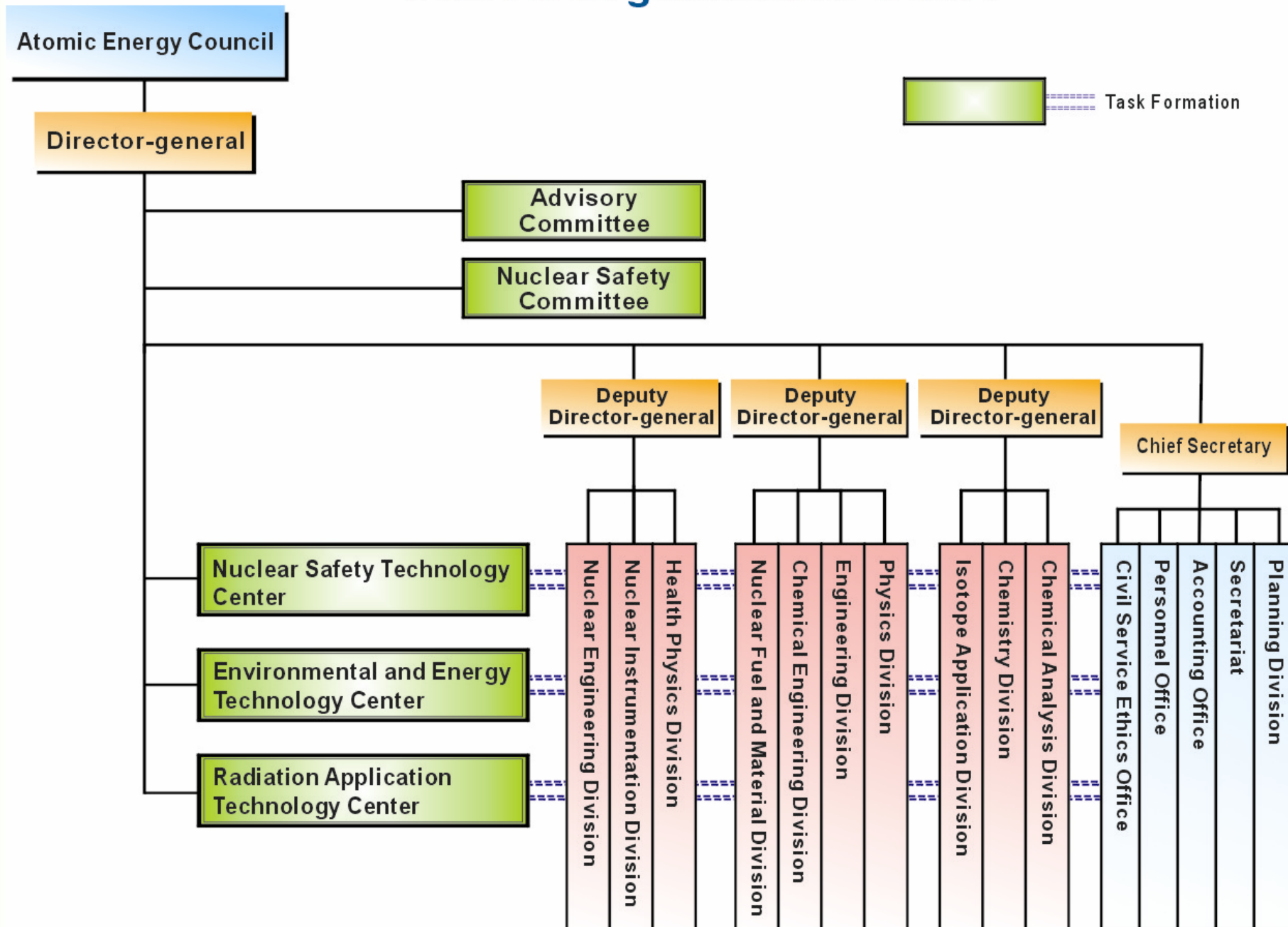
- 1. Mission and Organization of INER**
- 2. Core Tech. and Major Activities in NSTC**
- 3. Closing Remarks**

1. Mission and Organization of INER

Mission :

- To develop domestic nuclear technologies to support nuclear safety regulation and to enhance operational efficiency for nuclear power in Taiwan
- To develop nuclear facilities decommission, and radioactive waste management technologies
- To develop radiopharmaceutical and radiation applications technologies
- To develop technologies on new and renewable energy

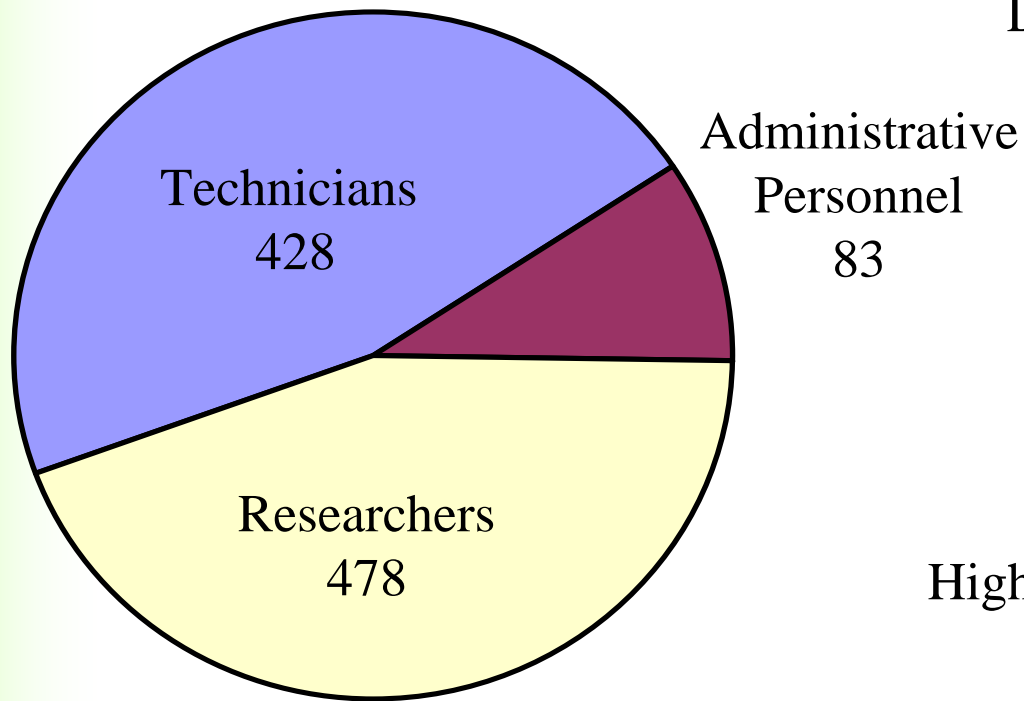
INER'S Organization Chart



INER's Staffs

(Feb. , 2006)

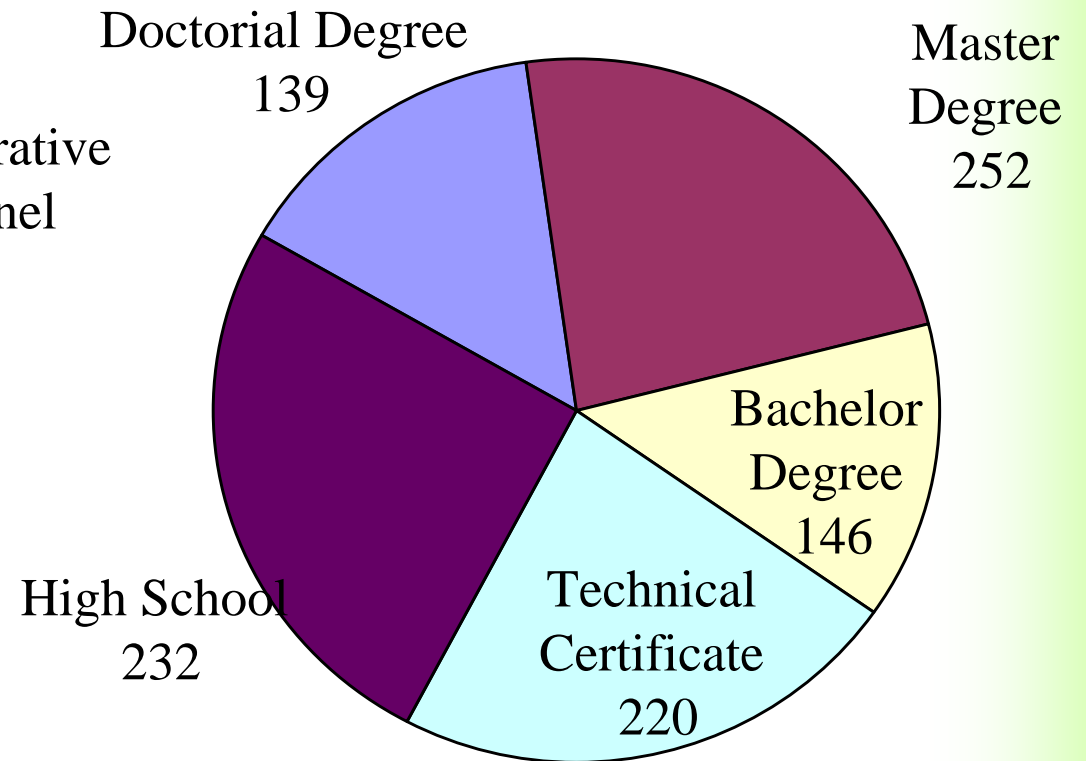
Total Staffs 989



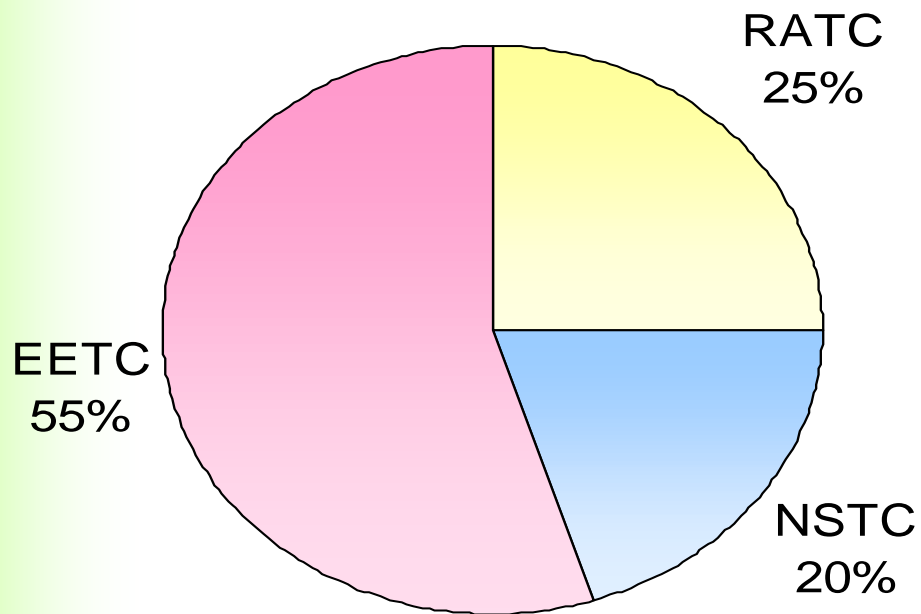
258 by contract

Education

Researchers and Technicians (989)



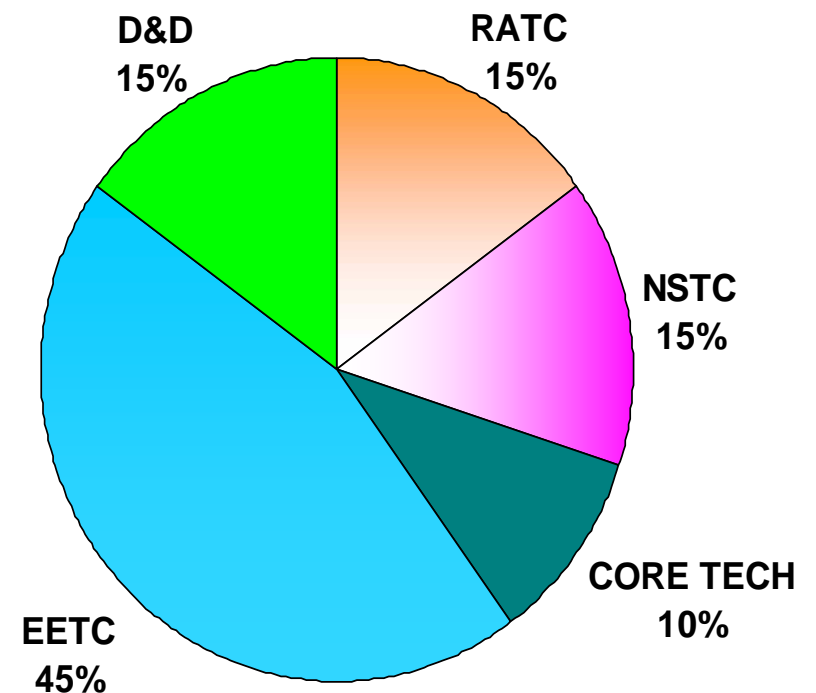
R&D Budget of 2005



U\$ 25M(funded by Gov.)

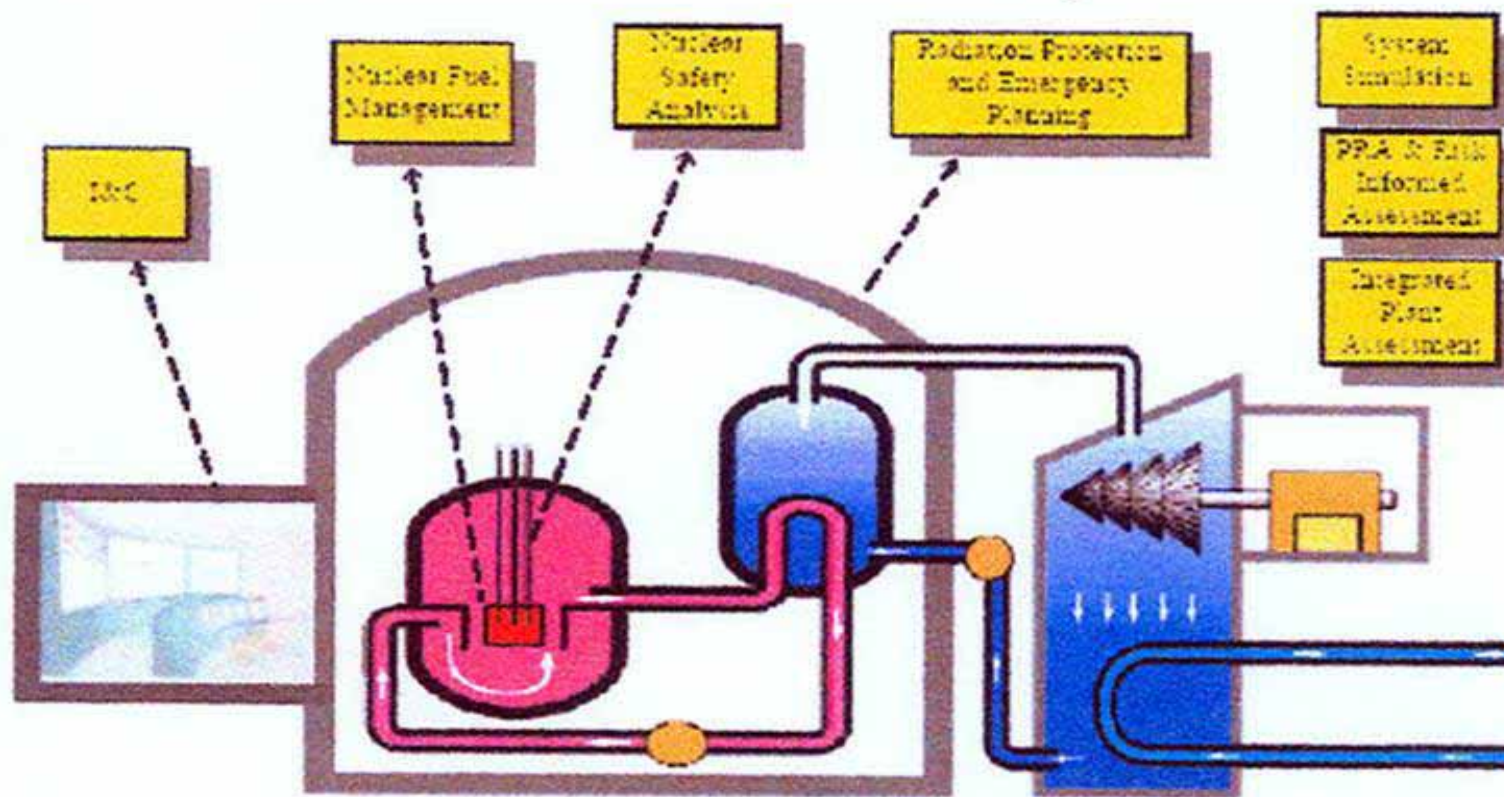
U\$ 20M(TPC & Domestic Comp.)

Planning Budget Share in Future



(1) Nuclear Safety Research Area in NSTC

Main Technologies of Nuclear Safety Center

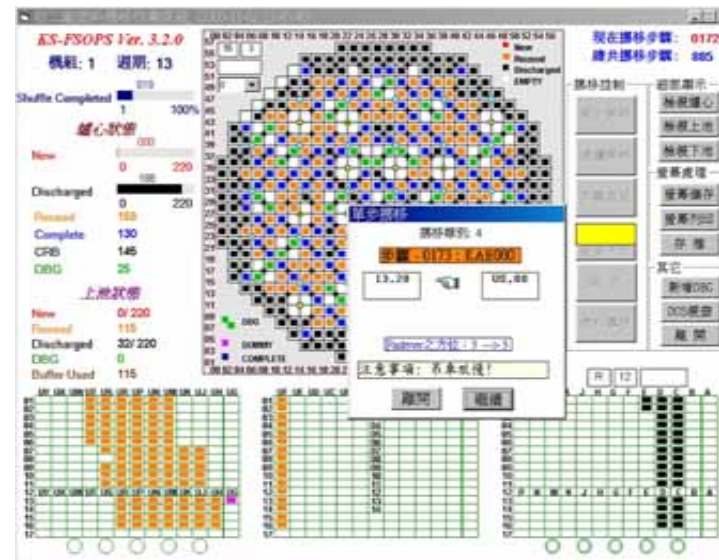
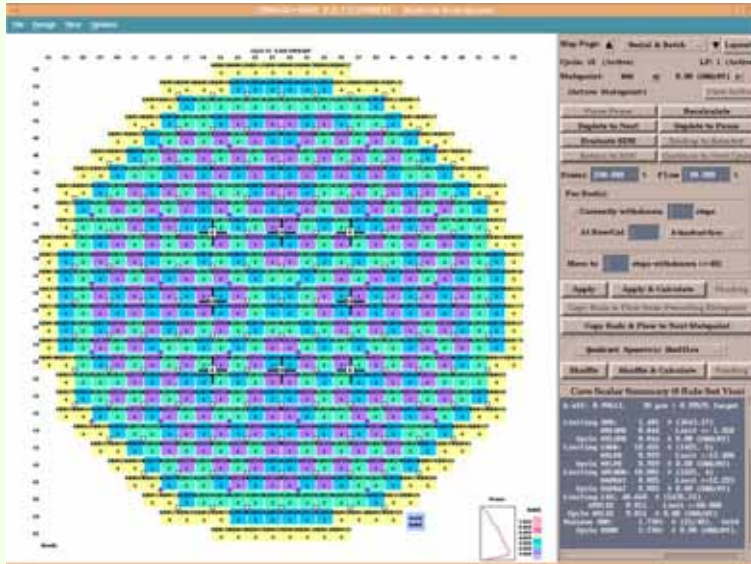


To support the safe operation of Taiwan's 6 nuclear power units

Core Technologies in NSTC

- 1. Core Management and Design**
- 2. Transient Simulations and Accident Analyses**
- 3. Nuclear Fuel and Material Testing and Evaluation**
- 4. Nuclear Reactor Water Chemistry Evaluation**
- 5. Components Aging Evaluation**
- 6. Nondestructive Testing**
- 7. Concrete Structure Safety and Performance Analyses**
- 8. Plant Risk Assessment**
- 9. Plant Thermal Efficiency Analyses and Diagnoses**
- 10. Nuclear Power Plant Design Review**
- 11. Nuclear Power Plant Instrumentation and Control**
- 12. Radiation Standard Measurement and Evaluation**
- 13. Nuclear Accident Emergency Responses Analysis**
- 14. Radiation Dose Measurement and Radiation Safety Analyses**

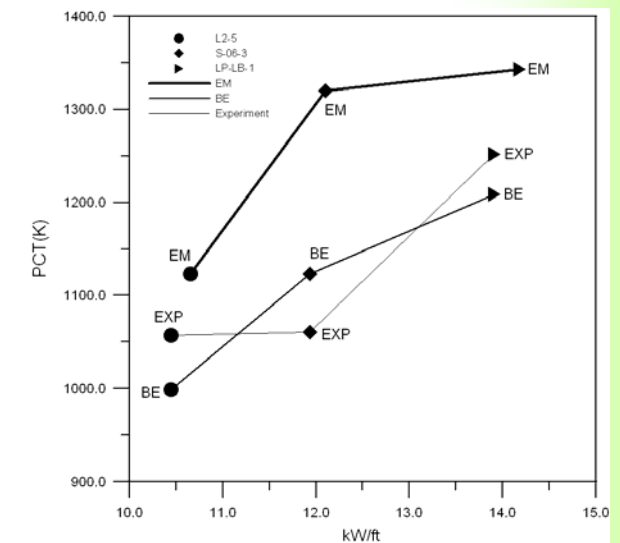
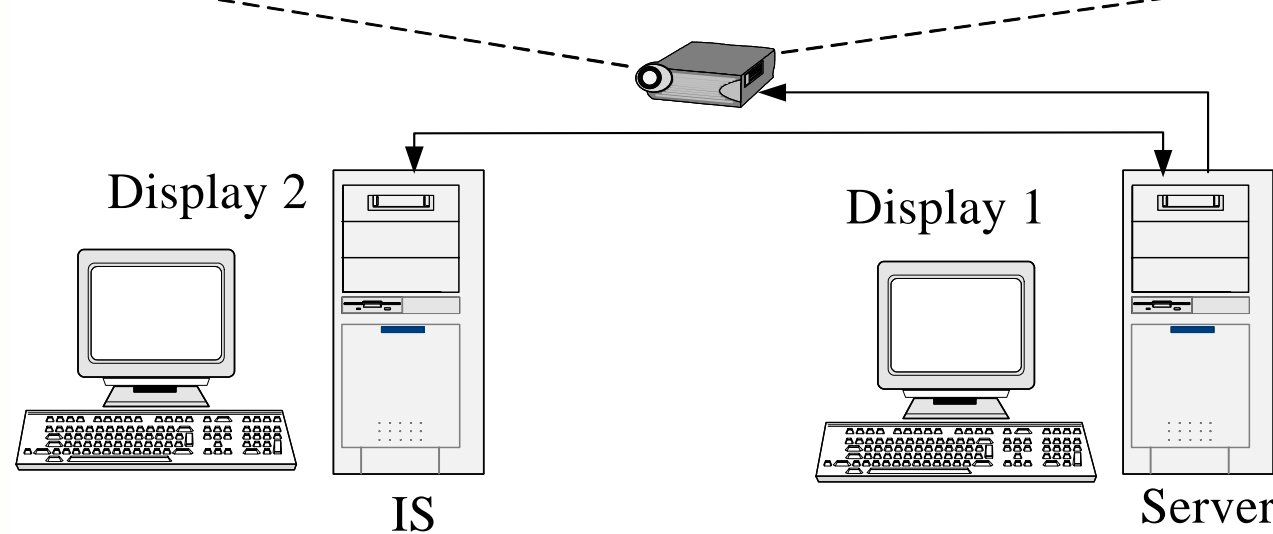
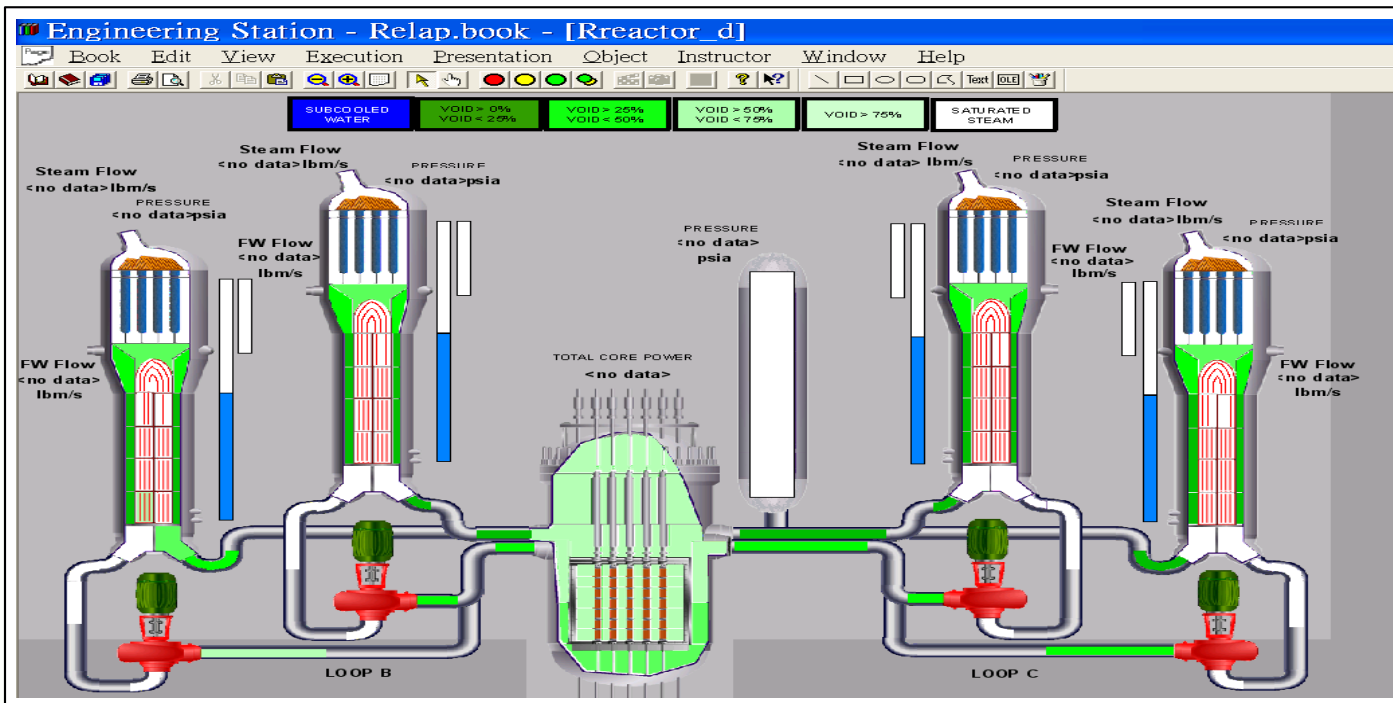
In-core Fuel Management Techniques



- Core Follow Benchmark & Core Design Evaluation
- Core Loading Pattern Design
- Core Management Application Software
- Criticality Safety Analysis
- Accident Analysis
- Fuel Bid Evaluation

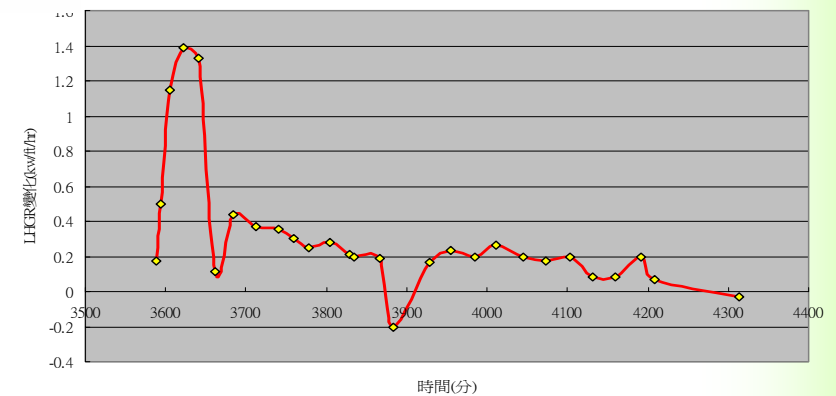
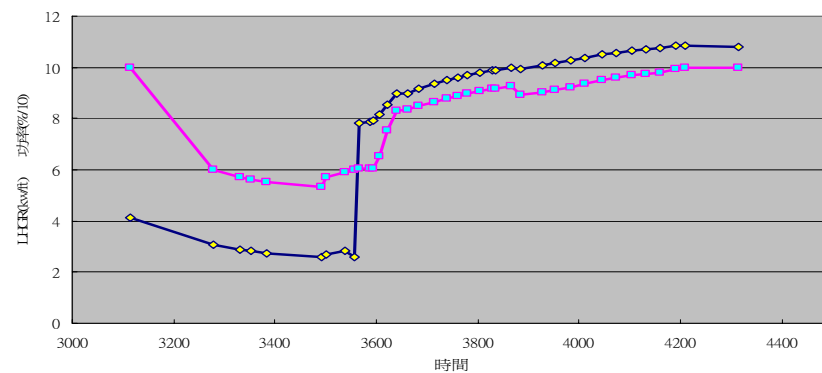
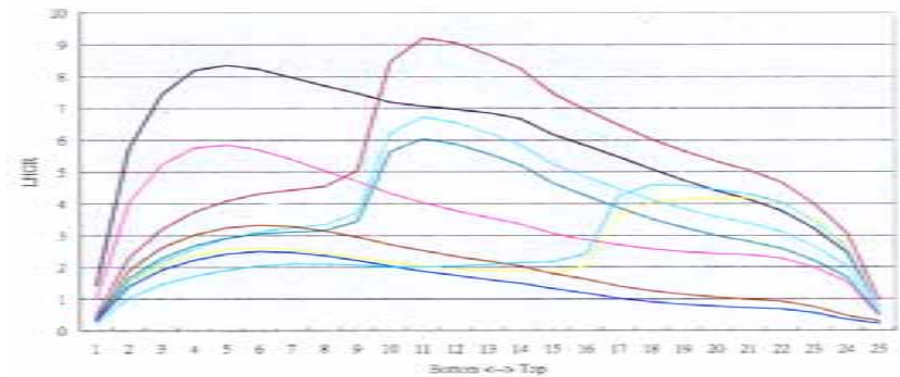
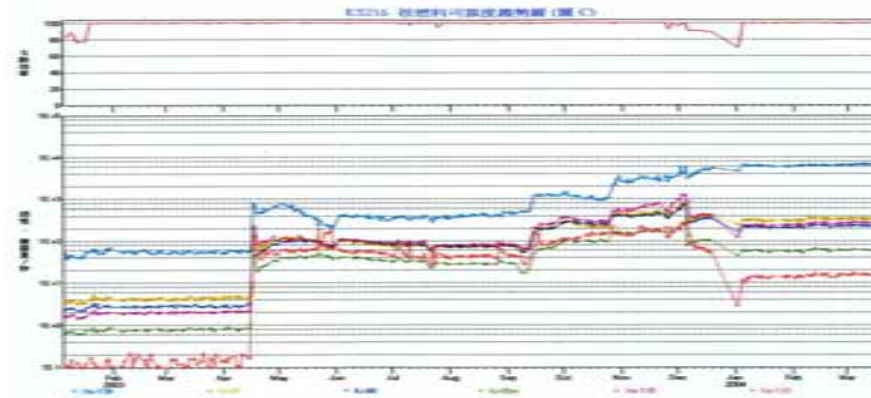
Display
Screen

Relap5-3DK
Titram



Hardware Configuration of Engineering Simulator

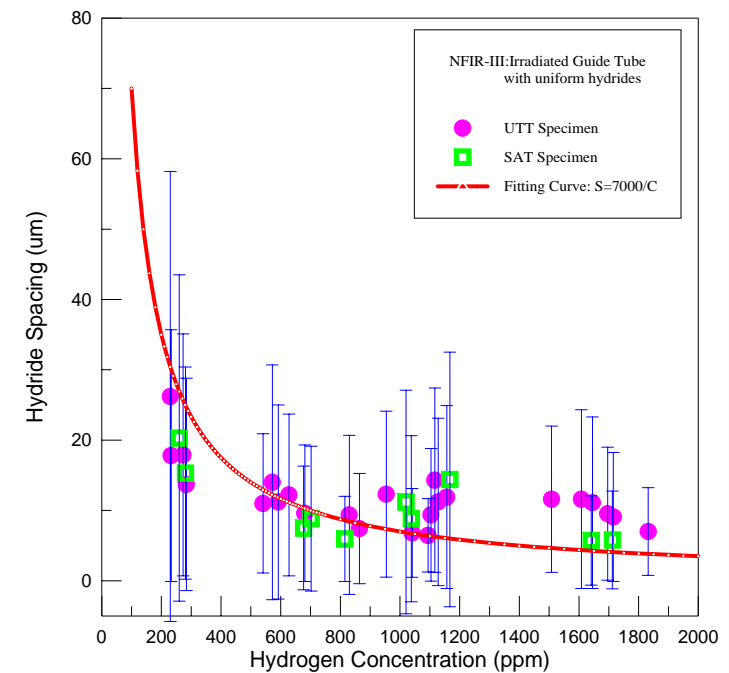
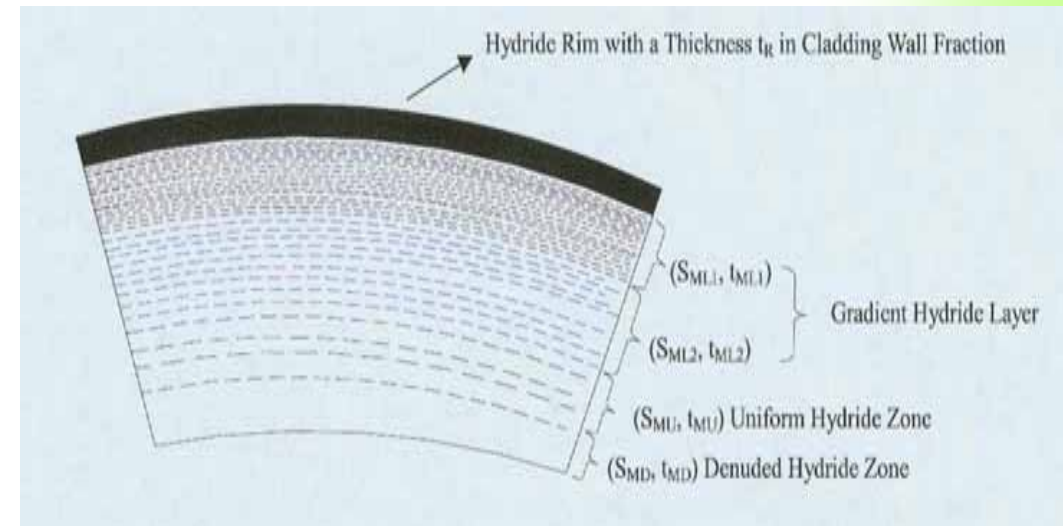
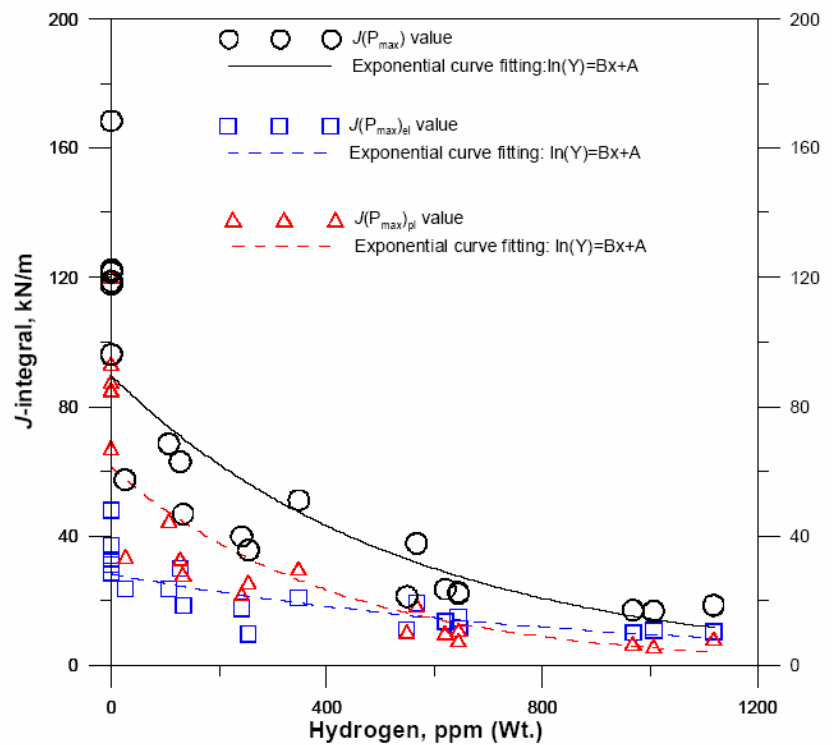
Fuel Inspection and Root Cause Analysis



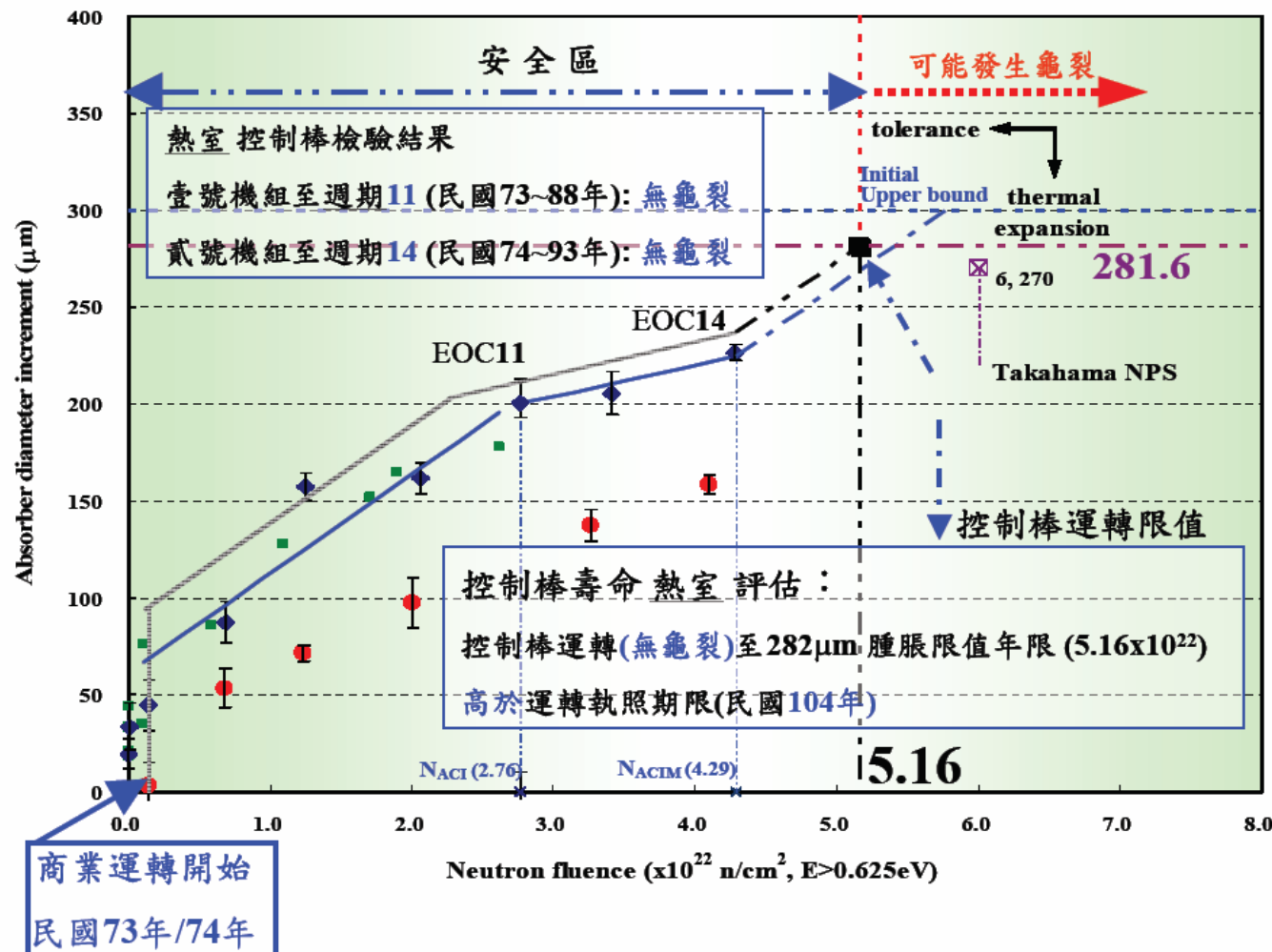
Sipping hood being disconnected from refueling platform mast after completion of sipping tests



Hydride Effect on Zircaloy Cladding



Hot Cell Examination and Life Evaluation for Maanshan NP Control Rod



Benefits :

- Assure the Safety of Maanshan NP Control Rod
- Reduce Control Rod Replacement Frequency
- Reduce the Radwaste of Control Rod

Lungmen NPP Project Pedestal Weld UT Inspection



NDT Tech. For Concrete Structure

↑ IE現場檢測 ↓ 裂縫深度檢測

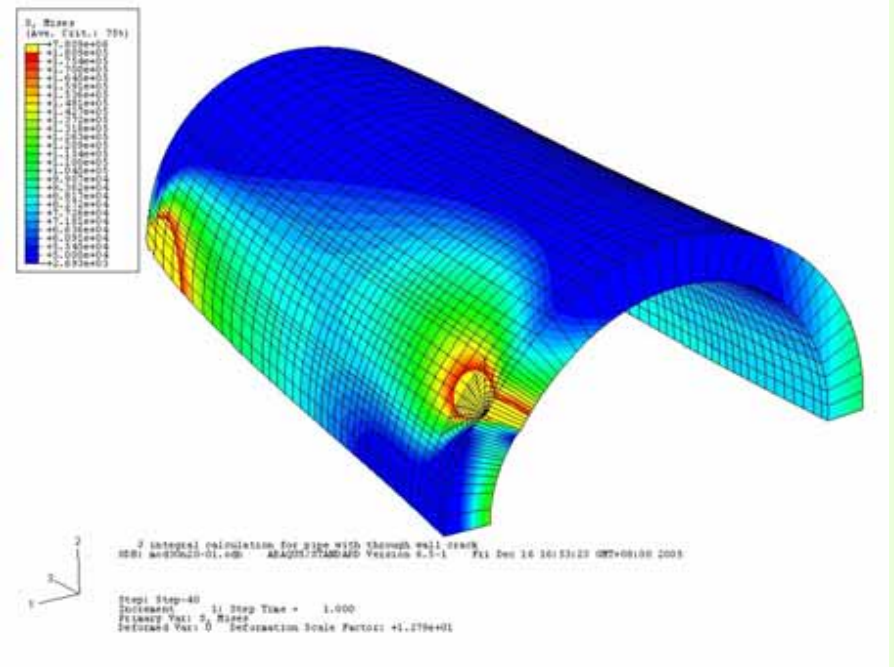
↓ 數值模擬應力波波傳
摘自台大應力研究所網站資料

wave diffracted
by
a crack tip

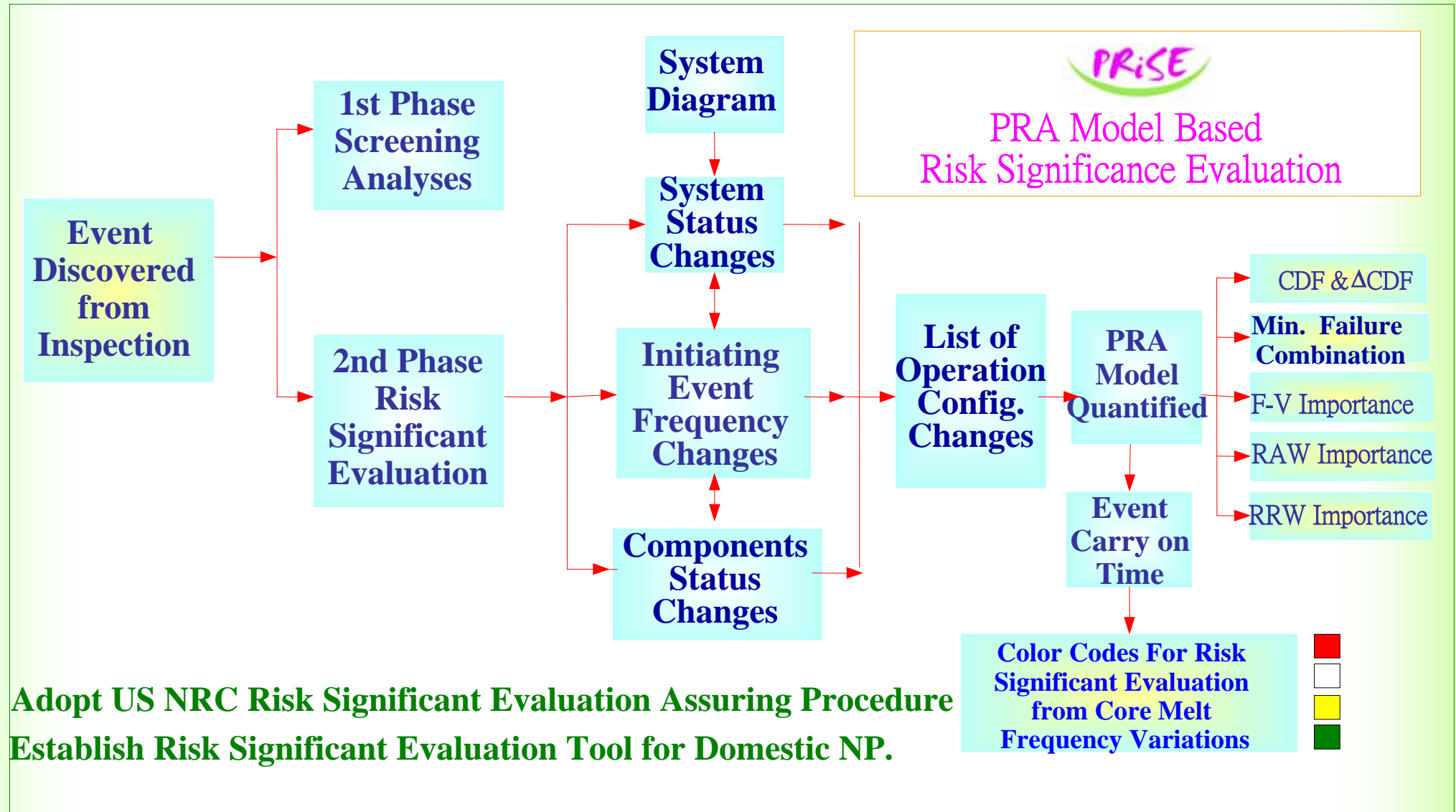
NDE Lab.
IAM NTU
TAIWAN

Expertises on Engineering Mechanics

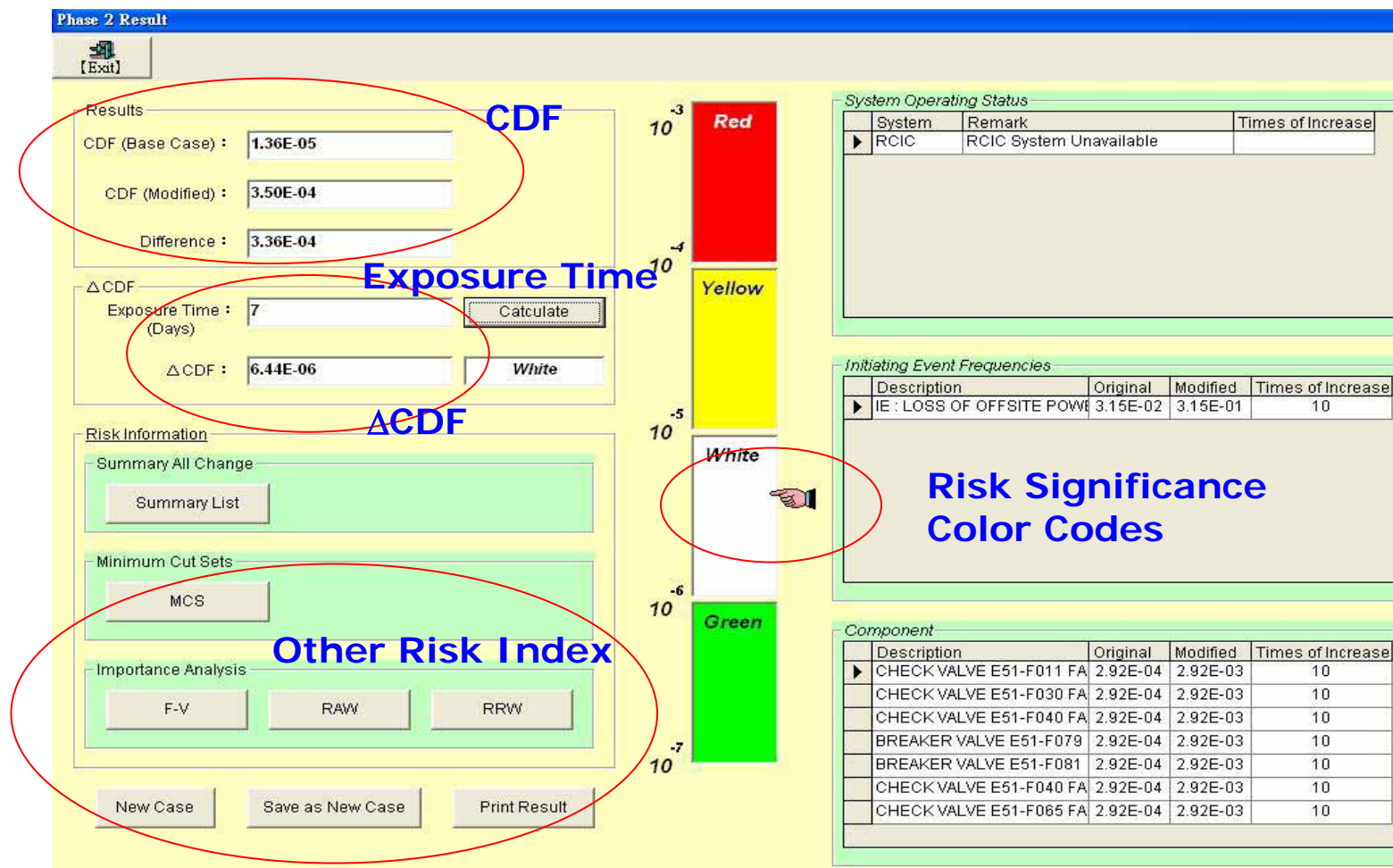
- Major expertises on engineering mechanics include
 - Nuclear piping
 - Reactor vessel internals
 - Steam generator
 - BOP heat exchangers
- Main projects
 - Elasto-plastic fracture evaluation for cracked pipes of nuclear plant
 - Maintenance on BWR reactor and internals
 - Performance and retubing analysis for feedwater heaters of nuclear power plants



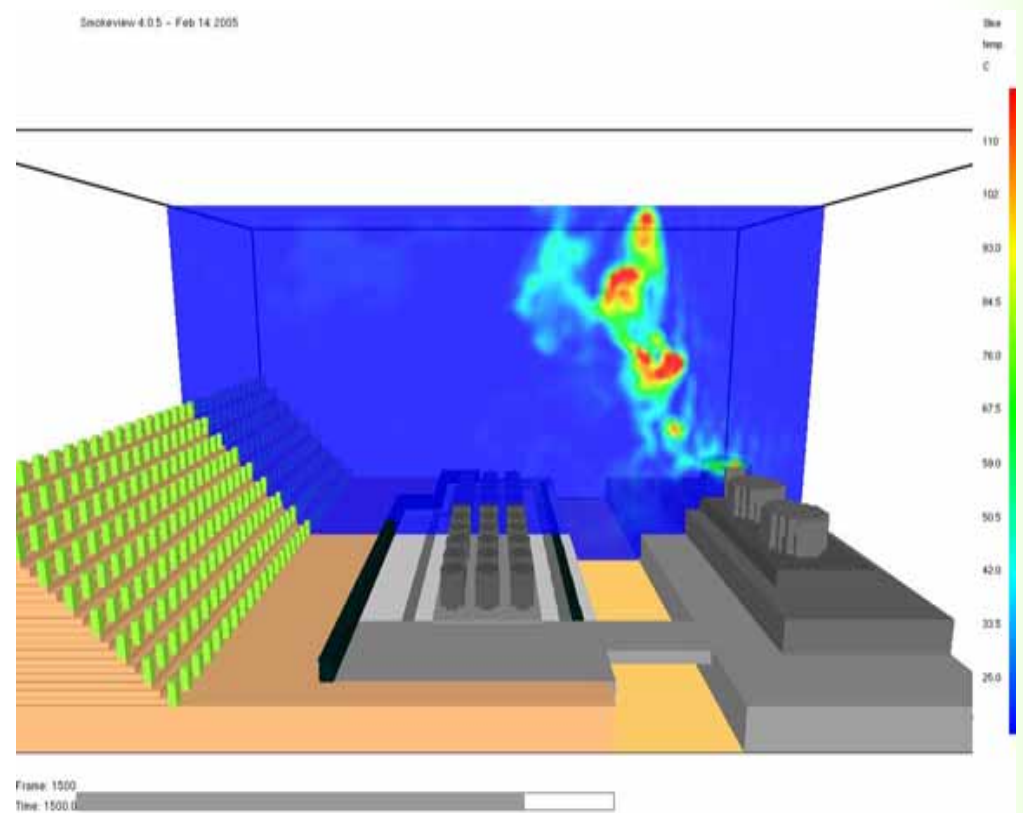
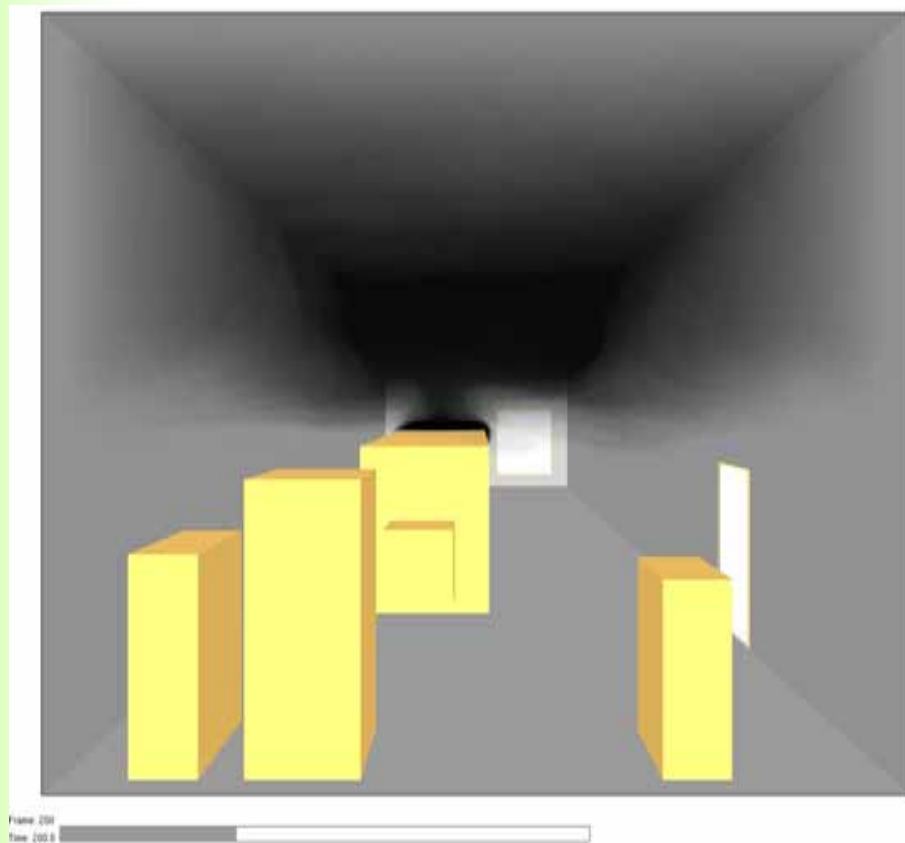
PRA Model Based Risk Significance Evaluation



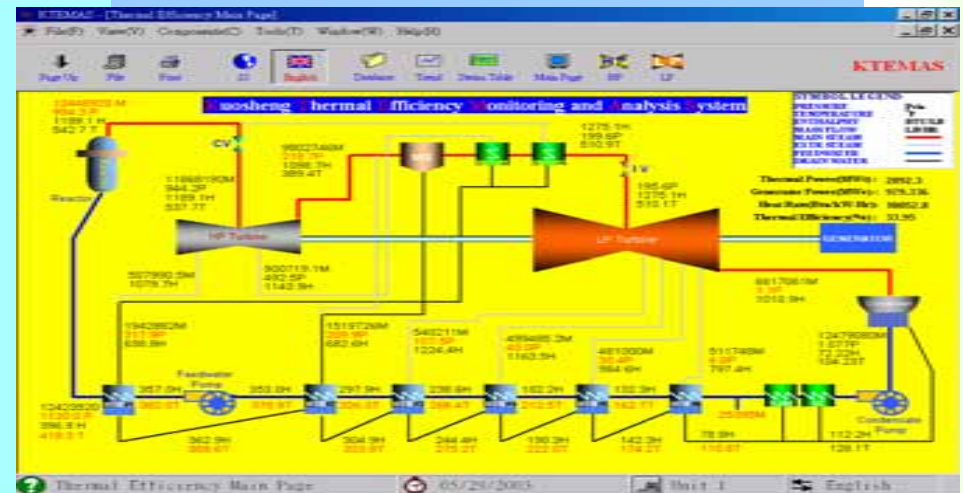
Risk evaluation and management



Smoke distribution and Fire Simulation of NPP and ISFSI Site



THERMAL EFFICIENCY MONITORING SYSTEM FOR KUOSHENG NUCLEAR POWER PLANT



Condenser Performance Monitoring

Data Display and Trending

■ Digital Instrumentation and Control System

- Software Verification and Validation
- Software Safety Analysis
- Human Factors Engineering (HFE)
- Design and Simulation of Digital Control System
- I&C System Safety and Security Assessment
- Applications:
 - Licensing Review Support to AEC
 - TPC Lungmen Project - DCIS System
 - I&C Retrofit Project of TPC Nuclear Power Plants
 - OECD COMPSIS (OECD Exchange of Operating Experience concerning Computer-based Systems Important to Safety Project)

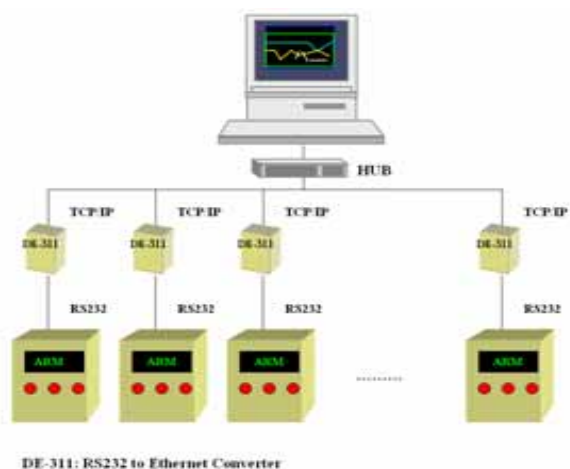


HFE Design Review



Test Bed of Digital I&C System

- **Integrated Control and Monitoring System of Nuclear Radwaste Facility**
 - **Visualized inventory status;**
 - **Scheme for the reallocation of radwaste drums;**
 - **TCP/IP-based software to exchange information;**
 - **OPC-based software to integrate various PLC-based equipment;**
 - **Efficient, reliable redundant database;**
 - **Multi-port, real-time data acquisition system;**
 - **INER designed area radiation monitoring system**

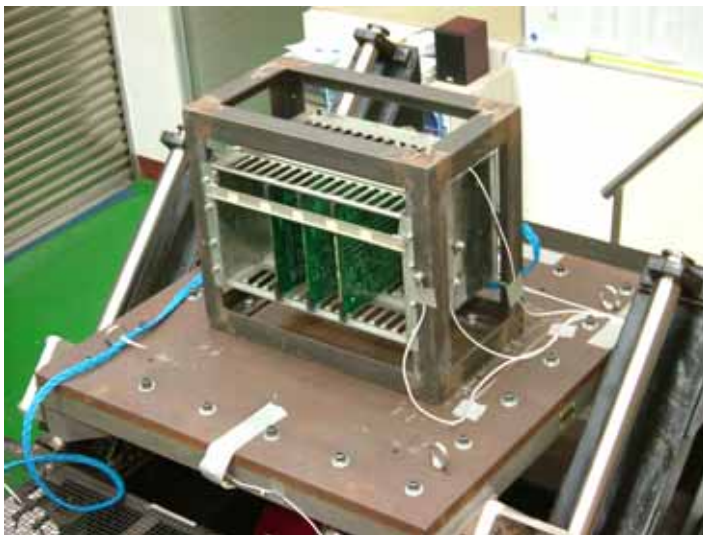


Radiation Monitoring System



Computerized Inventory Control System

Seismic Shake Table and Services for Nuclear and Non- Nuclear Components



■ Nuclear Safety Component Dedication and Qualification

- EPRI NP5652:
Commercial Grade Item Dedication (CGID)
- IEEE Std. 323:
Environmental Qualification
- IEEE Std. 344: Seismic Qualification
- USNRC 10CFR50 App. B:
Quality Requirements



4.16 KV Breaker Dedication

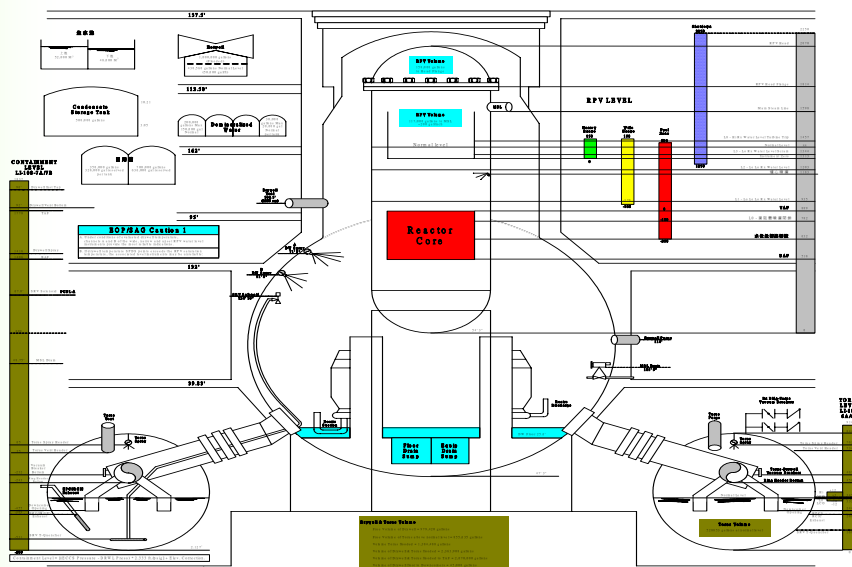


Seismic Switch Dedication

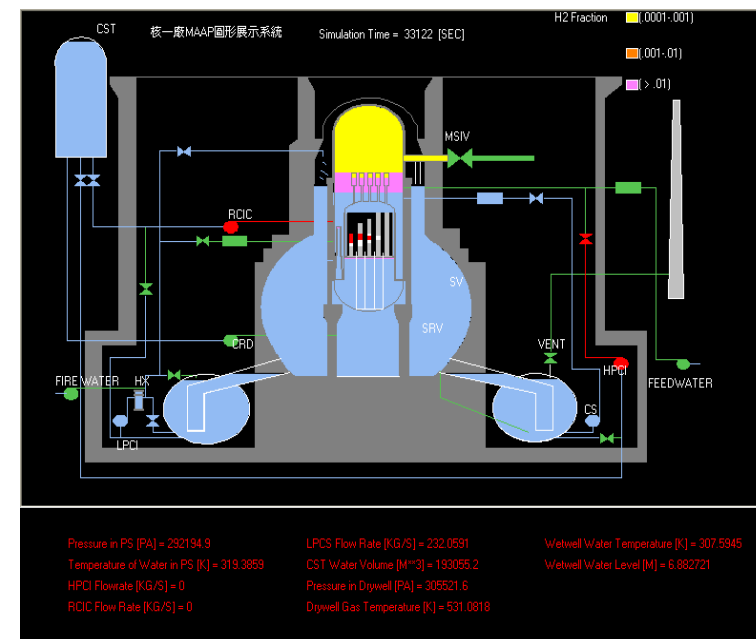
Decision Assistance Diagram for ChinShan NP Accident Management

- The Severe Accident Management Guideline (SAMG) of Three NPPs Were Developed
- The SAMGs Were Applied in Emergency Response Exercise

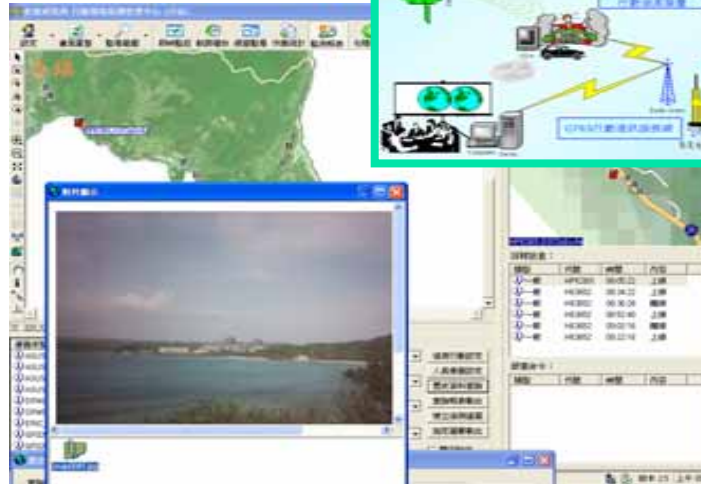
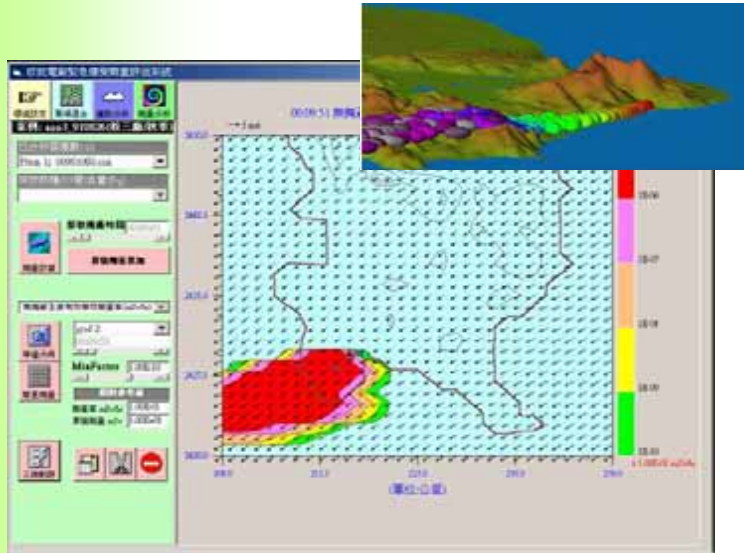
SAMG Aid of Chinshan NPP



MAAP4 Graphical Display System



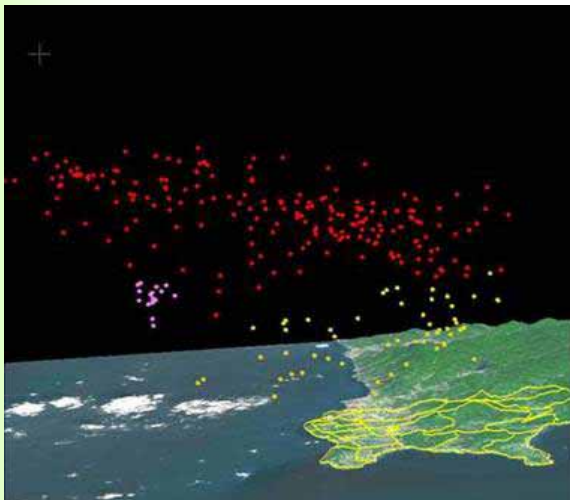
Emergency Response (nuclear accident & dirty bomb)



**Environmental radiation
survey and monitor**



**MIS
(Management Information System)**



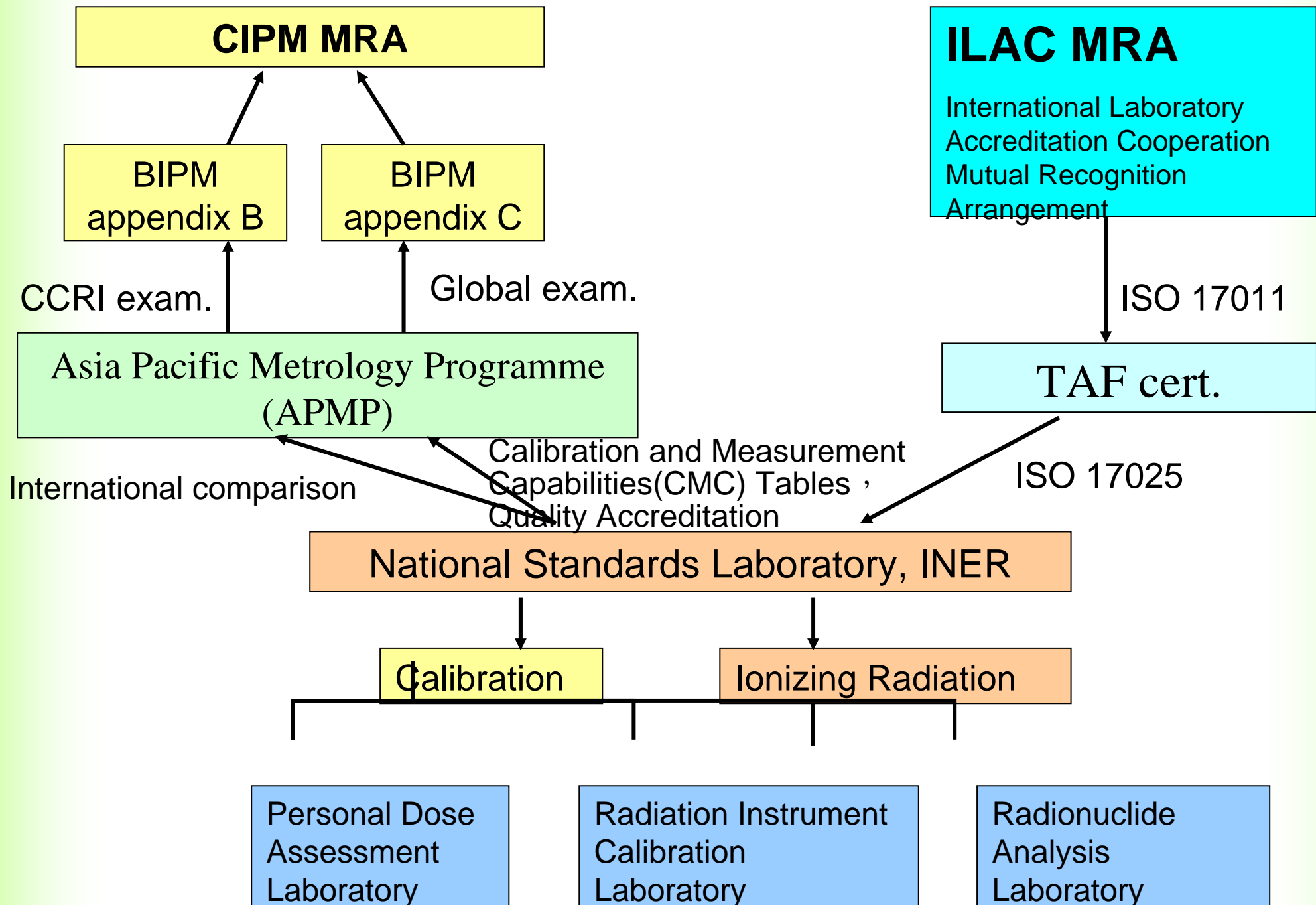
Dose assessment



Demonstration for dirty bomb in 2004



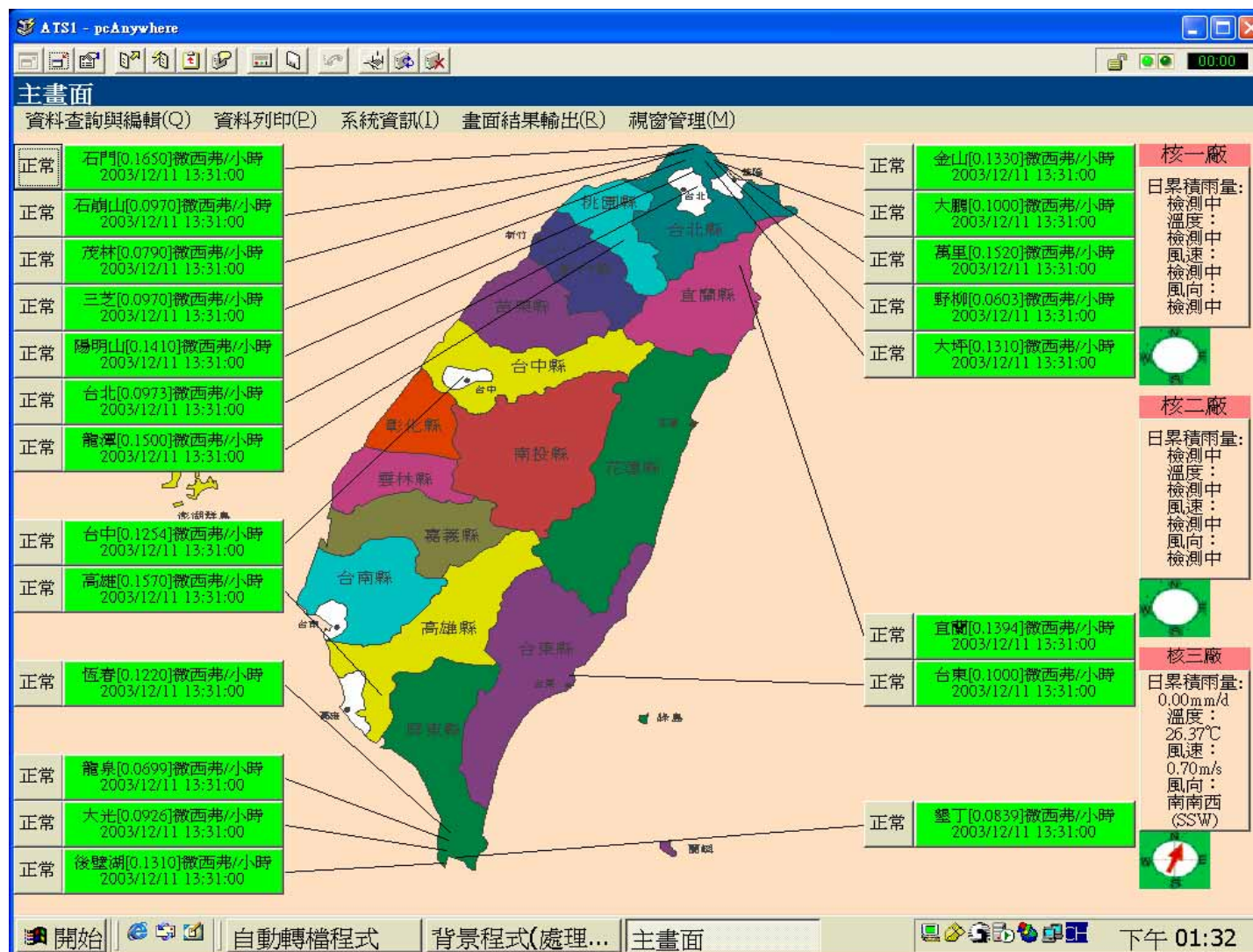
Radiation Standard



Radiation Safety



The Environmental Radiation Monitoring Network System of Taiwan Radiation Monitoring Center



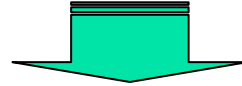
CLEARANCE

AEC



**Regulations on Clearance Level for
Radioactive Waste Management**

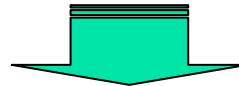
Dec. 29, 2004



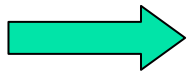
INER



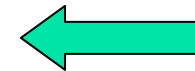
**Decommissioning Technology
Decontamination Technology
Clearance planning
Radioactivity Survey and Measurement
Sampling and Radioactivity Analysis
Environmental Monitoring
Radiation Dose assessment
Instrument Calibration
Data-base Knowledge Management
Radioactive Waste Management**



NPP
Facility



Release



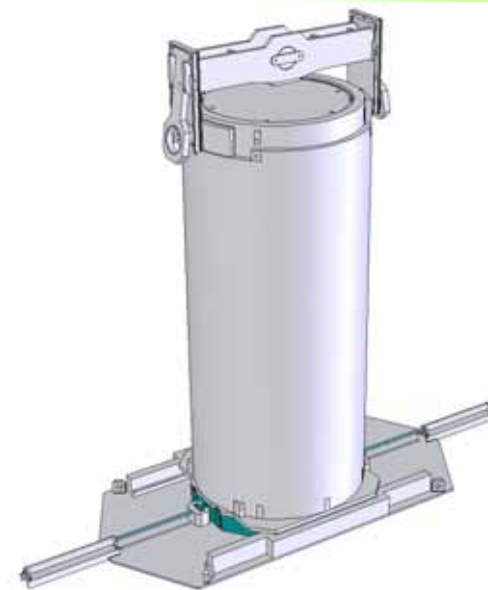
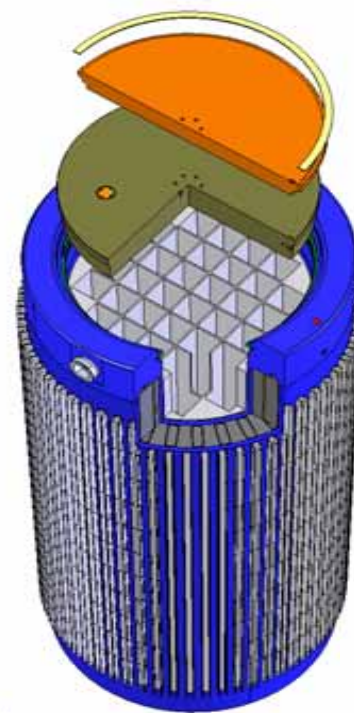
**Radiated
operation
area**



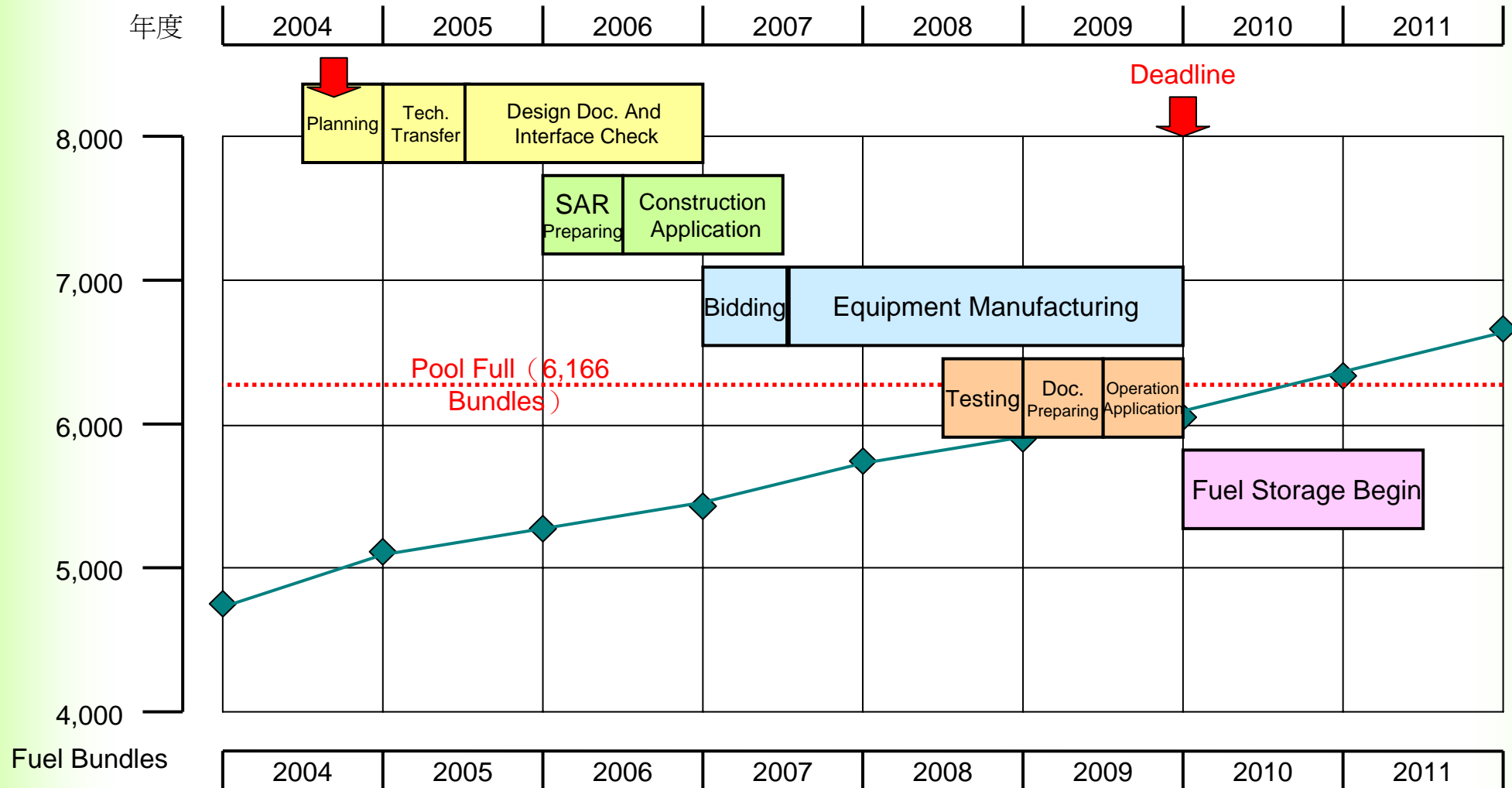
Figure 1 The Model READY (Decommissioning of Nuclear Reactors) System

Spent Fuel Management

- ISFSI interim dry storage technology



Timetable of Kuosheng NP Spent Fuel Interim Storage



INER's Main Facilities for Radwaste Management

- Radwaste Treatment Plant
- Radwaste Storage Facilities
- Contaminated Metal Melting and Casting Plant
- Plasma Melter Plant
- Radwaste Solidification and Volume Reduction Laboratory



TRR Reactor Shielding Block Removal



Initiation of TRR Reactor Shielding Block Removal



Clean-up the Spent-Fuel Pool



TRR Wet Storage Tank Removal



TRR Shielding Block Removal Accomplished on 2004.4.20



Dismantled Concrete Block Preparing for Storage



Aluminum Tube Inside the
Spent Fuel Pool



Handling Equipment
for Aluminum Tube



Aluminum Tube Cutting
and Packaging



Equipements for TRR Fuel Stabilization and
the Oxidized product



U Powder Collection and
Sedimentation Tank



Mo-99 Facility at Bldg. 14 started dismantling on 2003.6.20



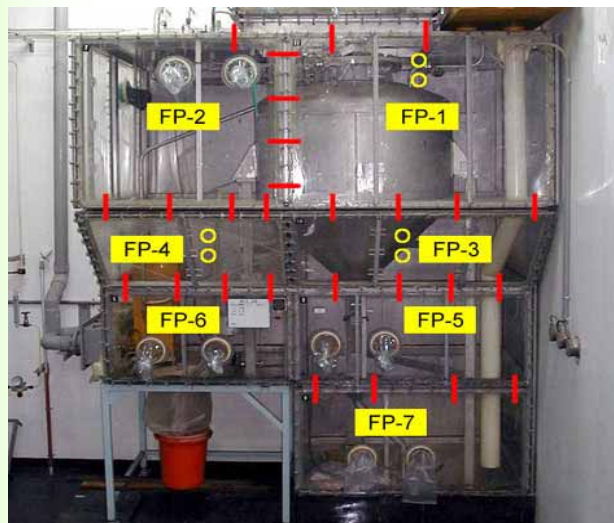
Equipments Outside Hot Cell being Dismantled



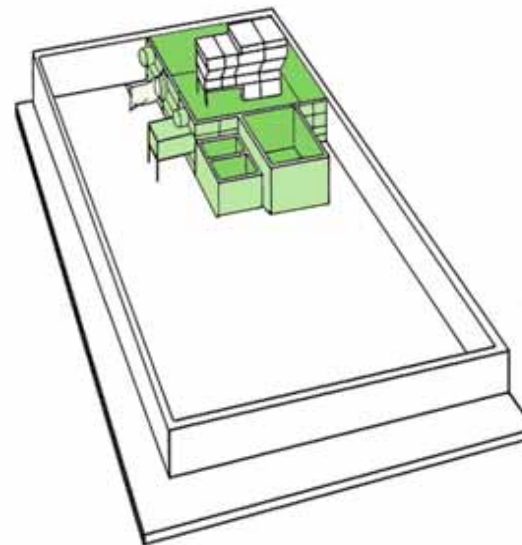
Staffs Preparing to Enter Hot Cell



Equipments Inside Hot Cell Dismantled



Planning to Dismantle Unit 21 Glove Box at Bldg. 016



A Design of PC Tent



Personnel Training

Timetable Of Low-Level Waste Disposal R&D

Years	2004	2005	2006	2007	2008	2009	2010	2011	2012	2013
Items	Siting		EIA	Land Acquisition	PSAR	Construction				FSAR
GOV Project	Disposal Concept Safety Review					Operation Safety Review				
			HIC Container Development							
			Monitoring and Dose Evaluation							
TPC Project		Waste Package Assessment				Disposal Facilities Optimization				
A/E Project		Waste Quantity and Character Evaluation								
		Distribution Coefficient Measurement								
		Radiation Background Monitoring								
		Acceptance Criteria								
		Radiation Protection Plan								
		Feasibility Safety Analysis								
ICP Project	Regulation Compliance		Public Acceptance							
	Code Transfer & Training		Quality Assurance							
	Safety Assessment Tech.(1)	Safety Assessment Tech.(2)								

■ Plasma Melter

- ※ **Handling Low Level Solid Waste** ,
Volume Reduction Efficiency 1/5~1/2 ,
**Reducing Storage Pressure and Reduce
Final Disposal Costs** 。



**The Press Conference for Cooperation Between
INER and China Shipbuilding Corp. in Taiwan**



- * Expect to Complete Test and
Operational License Application
in 2004**
- * Torch Life >500 Hr in 2006**

INER's Plasma Melter



INER-PF250R LLW plasma Melter

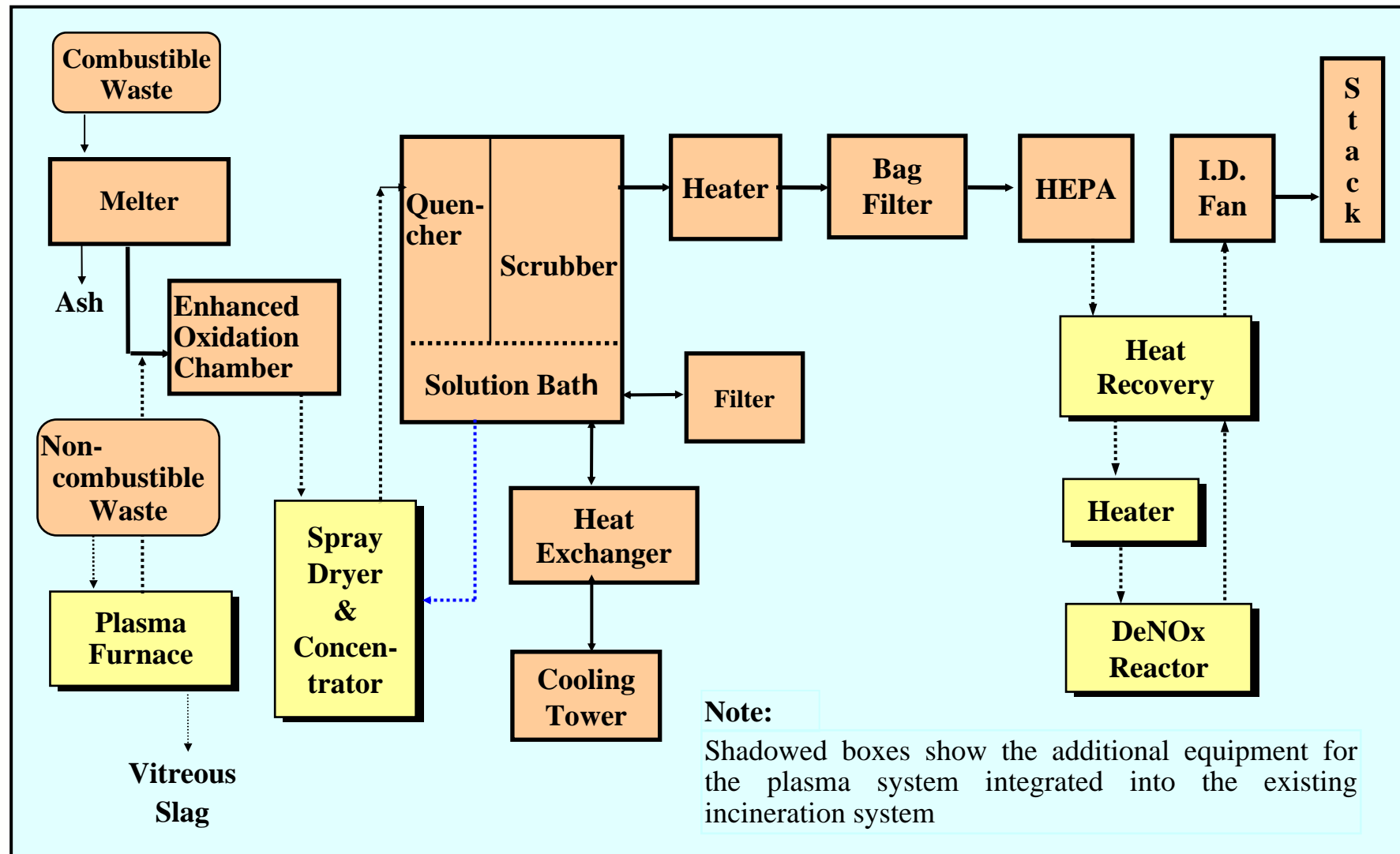


INER-100NT Plasma Torch



INER-1200T Plasma Torch

Schematic diagram of LLW plasma melting process



Photos of Municipal Solid Waste Fly Ash and Vitreous Slag



MSW Fly Ash



Vitreous Slag

WOHEST Cooperation Project between INEEL and INER

■ WOHEST :

- A combination of the **W**et **O**xidation **T**echnology (**WOT**) and the **H**igh **E**fficiency **S**olidification **T**echnology.
- The total solution for volume reduction and solidification of liquid wastes & spent ion exchange (IER) resins from PWRs and BWRs.

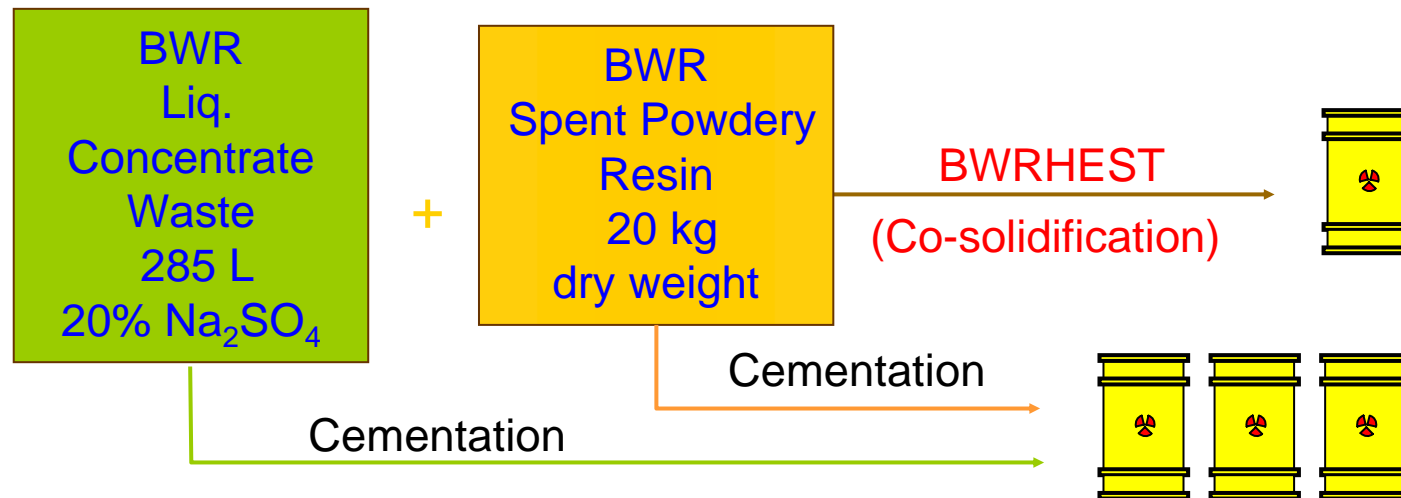
■ Objective of cooperation :

To promote INER's WOHEST technology for the treatment of radioactive spent ion exchange resin (IER) in US market.

BWRHEST

■ BWRHEST

- Accomplish “solidify wastes with wastes” by co-solidification of BWR wastes resulting in high volume reduction



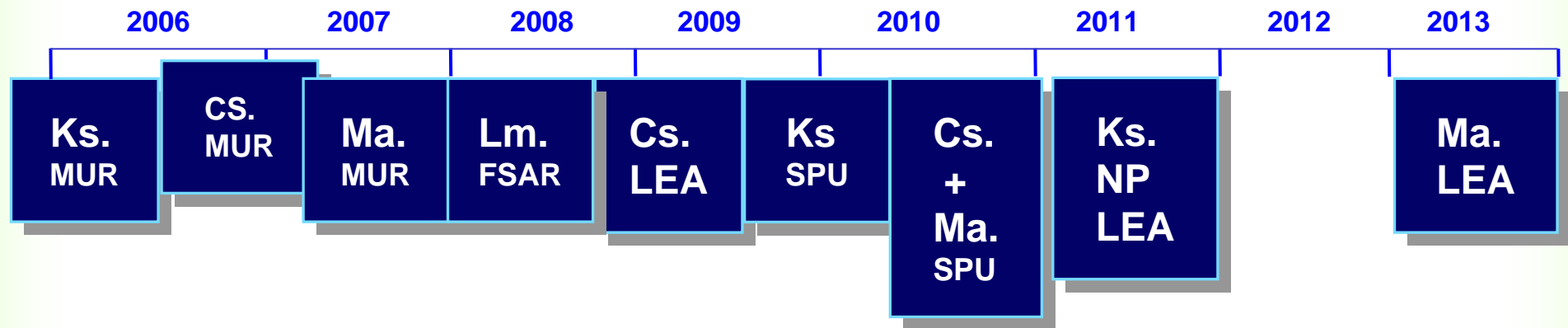
Comparison of solidified-waste volume by BWRHEST and cementation

Closing Remarks

- Close Cooperation with American Organization
USNRC : CAMP, COOPRA, CSARP, BINP
Nation Lab. : SNL, BNL ,INL, ORNL,ANL
Vendor : GE, W, FANP-Richland, NAC
Other Organization : EPRI, NIST

Closing Remarks

Forecast of Taiwan's Nuclear Power Plants Activities



Evaluation of the Synergistic Effects of LR, PUR and Short Outage



**Thank you for
your Attention**